

ABSTRACT OF THE DISCLOSURE

An image forming apparatus includes a movable member; a roller contacted to the movable member, the roller having an elastic layer contacted to the
5 movable member, the elastic layer having an ion electroconductivity and having a hardness of not less than 20^o and not more than 50^o, wherein the hardness and a density of the elastic layer satisfy (hardness / density) ≥ 65, wherein the hardness is an Asker-C
10 hardness of a material of the elastic layer cut out into a thickness of 4.0 mm under a weight of 500g applied to the material.

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